MOD-WELD®

ROBOTIC WELDING

COBOT

Patents Pending

ARC MATE

FANUC Miller® Fronius APT MANUFACTURINGsolutions

MOD-WELD®

Why choose MOD-WELD?

- Produce more with the labor you have
- FANUC intelligent options including:
  - *i*RVision
  - Through-ARC Seam Tracking
  - Touch Sensing
- Double your throughput, quicker to market
- Better accuracy and consistent welds
- Higher productivity and quality
- FANUC "Service First" – Lifetime Support

MAC Series

- FANUC CRX cobot
- Ease of programming with APT Clever Torch
- Miller Auto-Continuum™ or Fronius TPS/i
- Quick to deploy and setup
- Safe for human collaborative interaction
- FANUC CRX "8 Years Zero Maintenance"

8 YEARS ZERO MAINTENANCE

MATE Series

- FANUC ARC Mate Series robot
- Rockwell controls
- Miller Auto-Continuum™ or Fronius TPS/i
- High volume production
- Automated fixture ready
- Ease of use operator interface
- Many Positioner options available

MOD-WELD
Table of Contents

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Miller®

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APT MANUFACTURINGsolutions

Cobot MAC Cart
Collaborative Robot for Arc Welding

The MOD-WELD is designed and manufactured around the FANUC CRX-10iA/L industrial collaborative robot. The CRX models come from a long line of reliable FANUC products that are extremely easy to setup, program, and operate – even if it's your first robot.
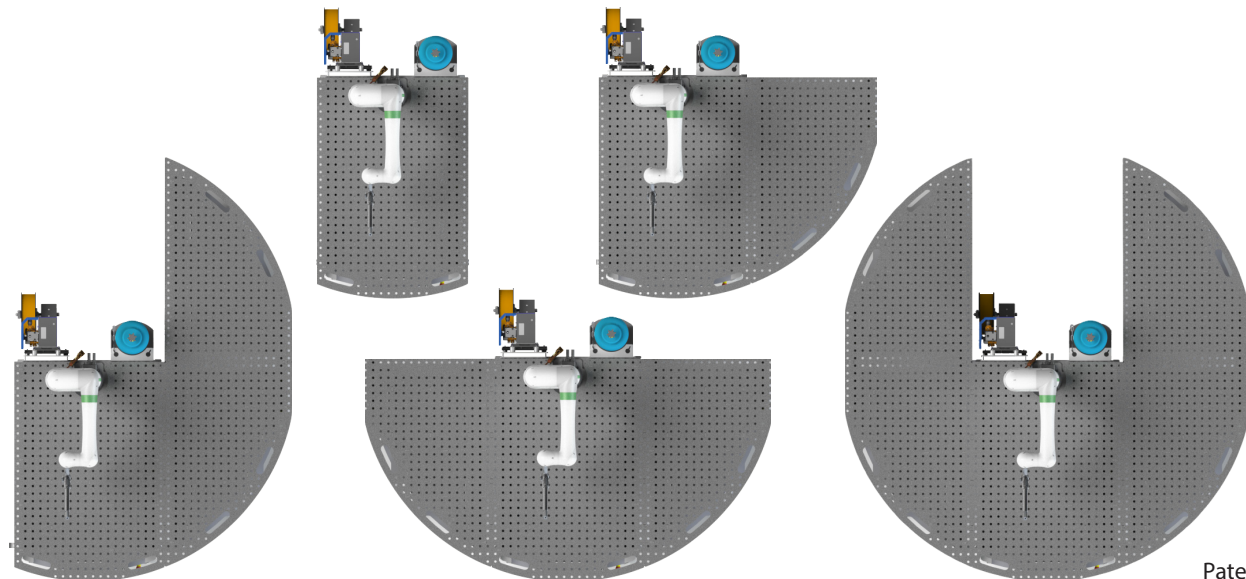
You pick the choice of power supply:
Miller Auto-continuum or Fronius TPS/i.
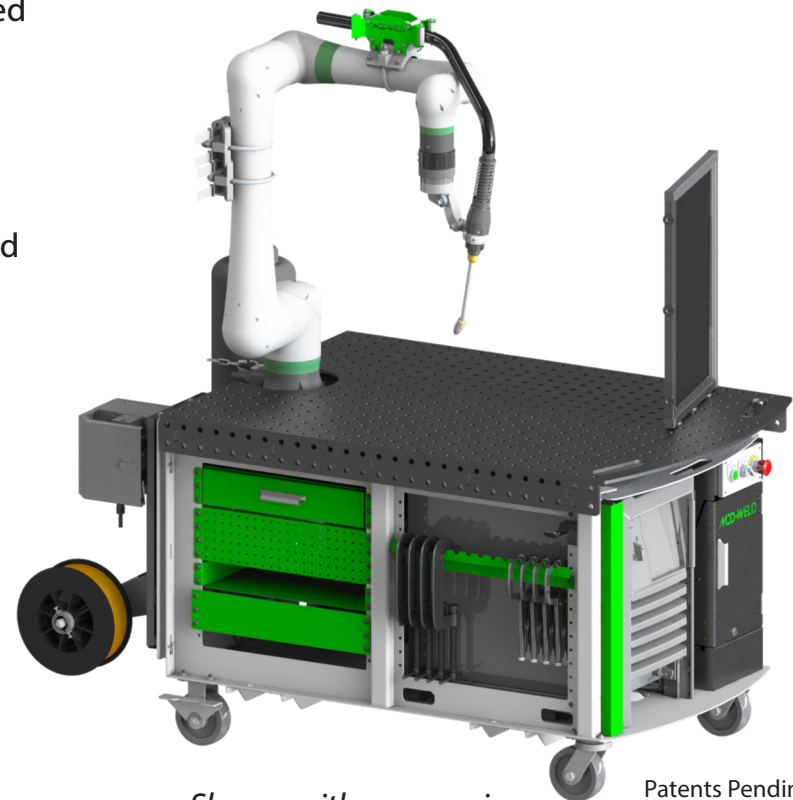
Shown with accessories

Patents Pending

Customize to your needs

Add up to 4 side carts in different configurations for customizing your work space.

Patents Pending
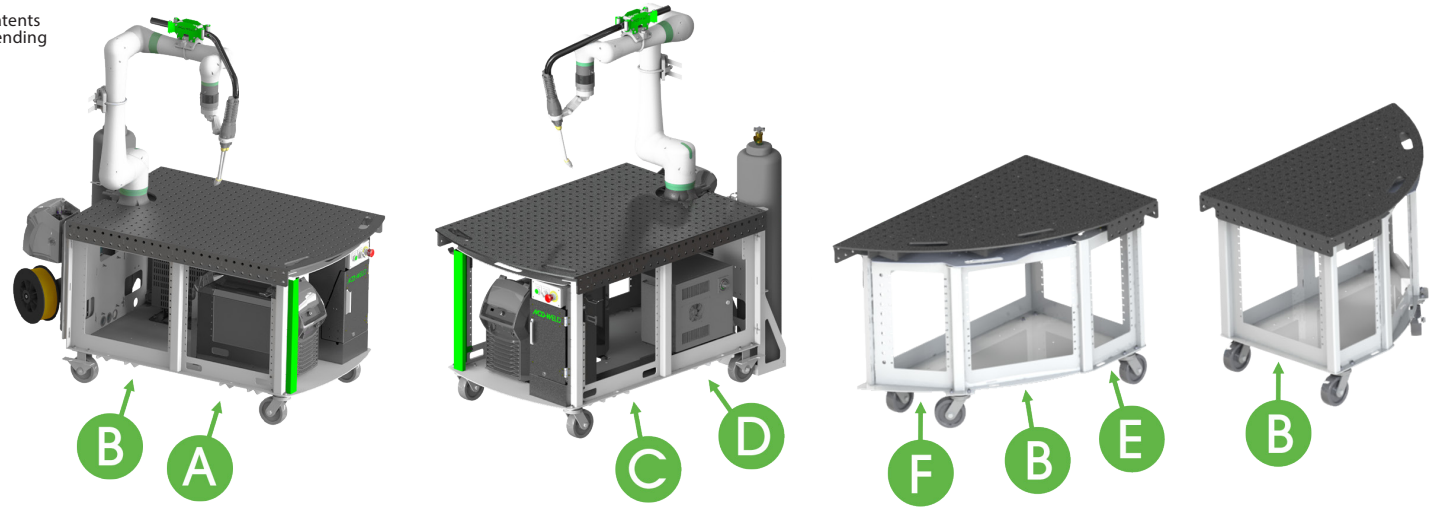

MOD-WELD
FEATURES & SPECS

MOD-WELD Cart Specs			Power Supply Choice	
Exclusive with **FANUC** Cobot			Fronius	Miller
System Model	**COBOT 10iA/L**		**Fronius 400**	**Miller 350**
6-Axis Robot	FANUC CRX-10iA/L	Power Supply	TPS/i-400	Auto-Continuum™ 350
Robot Reach	55"	Main Voltage	200-230V / 380-460 3-PH	230-575 V 3-PH
Robot Power	110v 20 amp	Torch	22.5 degree torch angle	
Robot Programming	Tablet Only	Standard Wire Size	.035 wire	
Robot Torch Guidance	Clever Torch Teach Guidance	Welding Type	visit fronius.com	visit millerwelds.com
Torch Roller Dress-out	MOD-WELD Custom			
Cart Footprint	40"W x 78" D			
Cart Table Work Space	40" W x 58-1/2" D			
Cart Table Hole Size	16mm Dia, 2"x2" Hole Pattern			
Approx Weight w/ Welder	1300 lbs			

Additional Options & Accessories

Part Number	Part Description		Description	Description
SCLFRR	Side Cart Left Front or Right Rear. Work space 34 3/8" W x 54" D with 16mm holes	HHT *	FHHT Fronius hand held torch as an addition to the robot torch	MHHT Miller hand held torch as an addition to the robot torch
SCRFRR	Side Cart Right Front or Left Rear. Work space 34 3/8" W x 54" D with 16mm holes	Power Supply Upgrade*	TPS/i-500 and 600	Auto-Continuum™ 500
HWST	Heavy Weld Seam Track Software	COOLER *	Fronius Chiller	Miller Chiller
Cart Accessories	See Pages 6 & 7	SRVT (servo torch) *	Fronius Push/Pull Ready System	FANUC Servo with Binzel Gun
Custom Weld Fixtures	Send Drawings for Quote	CTRM (Auto Reamer)	Fronius	Tregaskiss
		Pulse	Weld Process Pulse	

Base model is configured to weld steel (hard metal), soft metals require additional options marked with *

FANUC's collaborative robots are easy to teach and deploy, which puts them at the forefront of the industry for welding application efficiency. This makes them the perfect fit for high-mix, low-volume production while maintaining high quality welds.

FANUC   Miller   Fronius   APT MANUFACTURINGsolutions

MAC Cart Accessories

Collaborative Positioners

Collaborative Manual Index Positioner for Collaborative Robot Welding

MIT40

Shown with WS 1826 Weld Screen	Shown on Mod-Weld Cart	Heavy Duty locking w/ hardened blocks

- Manual index positioning table with locking slide in 4 locations.
- Built with a 5/8 steel plate with fixture holes on 2" centers.
- Industrial heavy duty bearing for ease of rotation with a load.
- Grounding block engaged at all time includes a 6' grounding cable.

Safety

PCMC-8	WS1826
Pull curtain - #8 plastic curtain Where the curtain comes together there are magnets to hold it closed Note: This is a safety shield from arc, not a safety shield from the robot	Tabletop Magnet Screen - #8 Dark Shield Mounts in 2 directions, 18" x 26"

Side carts have locations for "wide" and "narrow" accessories
Accessories are built with 14 ga steel, powder coated for durability.

Drawers and Shelves

All drawers have ball beaing slides for smooth function.

DW1025		DW2025	
Shallow drawer - Narrow Inner Dimensions: 8.8"W x 14.8"L x 2.4"H	E	Shallow drawer - Wide Inner Dimensions: 18.8"W x 14.8"L x 2.4"H	B D
DW1040		**DW2040**	
Medium drawer - Narrow Inner Dimensions: 8.8"W x 14.8"L x 3.9"H	E	Medium drawer - Wide Inner Dimensions: 18.8"W x 14.8"L x 3.9"H	B D
DIVS10		**DIVS20**	
Drawer divider set for narrow drawers Fits in: DW1025, DW1040		Drawer divider set for wide drawers Fits in: DW2025, DW2040	
SH1025		**SH2025**	
Storage shelf - Narrow 10"W x 15.75"L x 2.5"H	E	Storage shelf - Wide 20"W x 15.75"L x 2.5"H	E
SCSH10		**SCSH20**	
Spray can storage shelf - Narrow 12"W x 3.625"D	E F	Spray can storage shelf - Wide 22"W x 3.625"D	A B C D

Storage, Bin, Clamps and Pins

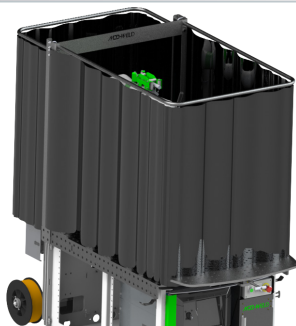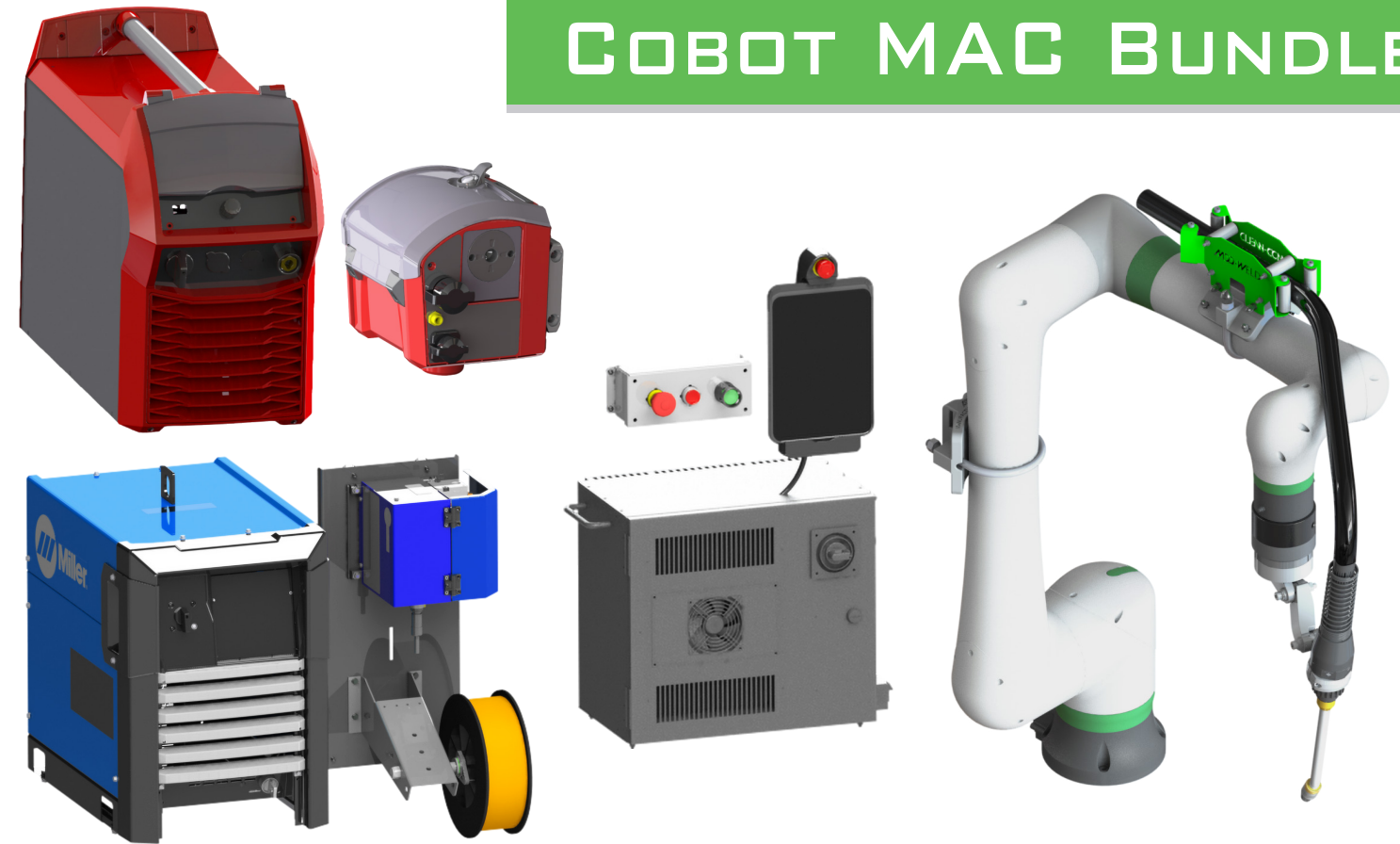| BINP10		BINP20	
Bin box panel - Narrow, Includes 2 bins Bin size: 4 1/8"W x 5 3/8" L x 3" H	E F	Bin box panel - Wide, Includes 4 bins Bin size: 4 1/8"W x 5 3/8" L x 3" H	A B C D
CR1007		**CR2013**	
Clamp Hanger - Narrow 7 clamp notches	E F	Clamp Hanger - Wide 13 clamp notches	A B C D
PB1006		**PB2006**	
Pegboard Panel - Narrow Ø.25 holes, 1" spacing, Hole array 10 x 6	E F	Pegboard Panel - Wide Ø.25 holes, 1" spacing, Hole array 20 x 6	A B C D

Blank Covers

BINP10		BINP20	
Blank plate - Narrow 10" x 4-1/2" Tall	E F	Blank plate - Wide 20" x 4-1/2" Tall	A B C D

Holders

AGHG45	
Angle Grinder Holder with Cord Wrap Fits 4-1/2" Grinder	

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Cobot MAC Traveler

- Mobile Base welded construction powder coat finish with Stabilizer Outriggers
- FANUC CRx Collaborative Robot and APT Clever Torch teach button software package ready to teach and weld.
- APT Clever Torch for ease of movement and teaching the robot.
- Gas bottle storage on mobile base
- Push the Robot & mobile Base up to the work or existing table
- 6" Casters for ease of movement
- Power Source Choice of:
  - Miller Auto-Continuum with torch & wire feed
  - Fronius TPS/i with torch & wire feed

MOD-WELD Traveler Specs / Power Supply Choice

MOD-WELD Traveler Specs			Power Supply Choice	
Exclusive with FANUC Cobot				Fronius / Miller
System Model	TRAVELER-MW25-350			Fronius 400 / Miller 350
6-Axis Robot	FANUC CRX-25iA	Power Supply	TPS/i-400	Auto-Continuum™ 350
Robot Reach	74"	Main Voltage	200-230V / 380-460 3-PH	230-575 V 3-PH
Robot Power	110v 20 amp	Torch	22.5 degree torch angle	
Robot Programming	Tablet Only	Standard Wire Size	.035 wire	
Robot Torch Guidance	Clever Torch Teach Guidance	Welding Type	visit fronius.com	visit millerwelds.com
Torch Roller Dress-out	MOD-WELD Custom			
Footprint (for mobility)	44" W x 76-1/2" L			
Footprint (outriggers deployed)	40" W x 58-1/2" D			
Approx Weight w/ Welder	1700 lbs			

Additional Options & Accessories

Part Number	Part Description		Description	Description
HWST	Heavy Weld Seam Track Software	HHT * (in addition to the robot torch)	FHHT - Fronius hand held torch	MHHT - Miller hand held torch
Custom Weld Fixtures	Send Drawings for Quote	Power Supply Upgrade *	TPS/i-500 and 600	Auto-Continuum™ 500
		COOLER *	Fronius Chiller	Miller Chiller
		SRVT (Servo Torch) *	Push/Pull Ready System	FANUC Servo w/ Binzel Gun
		CTRM (Auto Reamer)	Fronius	Tregaskiss
		Pulse	Weld Process Pulse	

*Base model is configured to weld steel (hard metal), soft metals require additional options marked with **

Cobot MAC Bundle

MOD-WELD Bundle Specs / Power Supply Choice

MOD-WELD Bundle Specs			Power Supply Choice	
Exclusive with FANUC Cobot				Fronius / Miller
System Model	BUNDLE 10 350/400	BUNDLE 25 350/400		Fronius 400 / Miller 350
6-Axis Robot	FANUC CRX-10iA/L	FANUC CRX-25iA	Power Supply	TPS/i-400 / Auto-Continuum™ 350
Robot Reach	55"	74"	Main Voltage	200-230V / 380-460 3-PH / 230-575 V 3-PH
Robot Power	110v 20 amp		Torch	22.5 degree torch angle
Robot Programming	Tablet Only		Standard Wire Size	.035 wire
Robot Torch Guidance	Clever Torch Teach Guidance		Welding Type	visit fronius.com / visit millerwelds.com
Torch Roller Dress-out	MOD-WELD Custom			

Additional Options & Accessories

Part Number	Part Description	Description	Description
HWST	Heavy Weld Seam Track Software	HHT (in addition to the robot torch) * — FHHT - Fronius hand held torch	MHHT - Miller hand held torch
Custom Weld Fixtures	Send Drawings for Quote	Power Supply Upgrade * — TPS/i-500 and 600	Auto-Continuum™ 500
		COOLER * — Fronius Chiller	Miller Chiller
		SRVT (Servo Torch) * — Push/Pull Ready System	FANUC Servo w/ Binzel Gun
		CTRM (Auto Reamer) — Fronius	Tregaskiss
		Pulse — Weld Process Pulse	

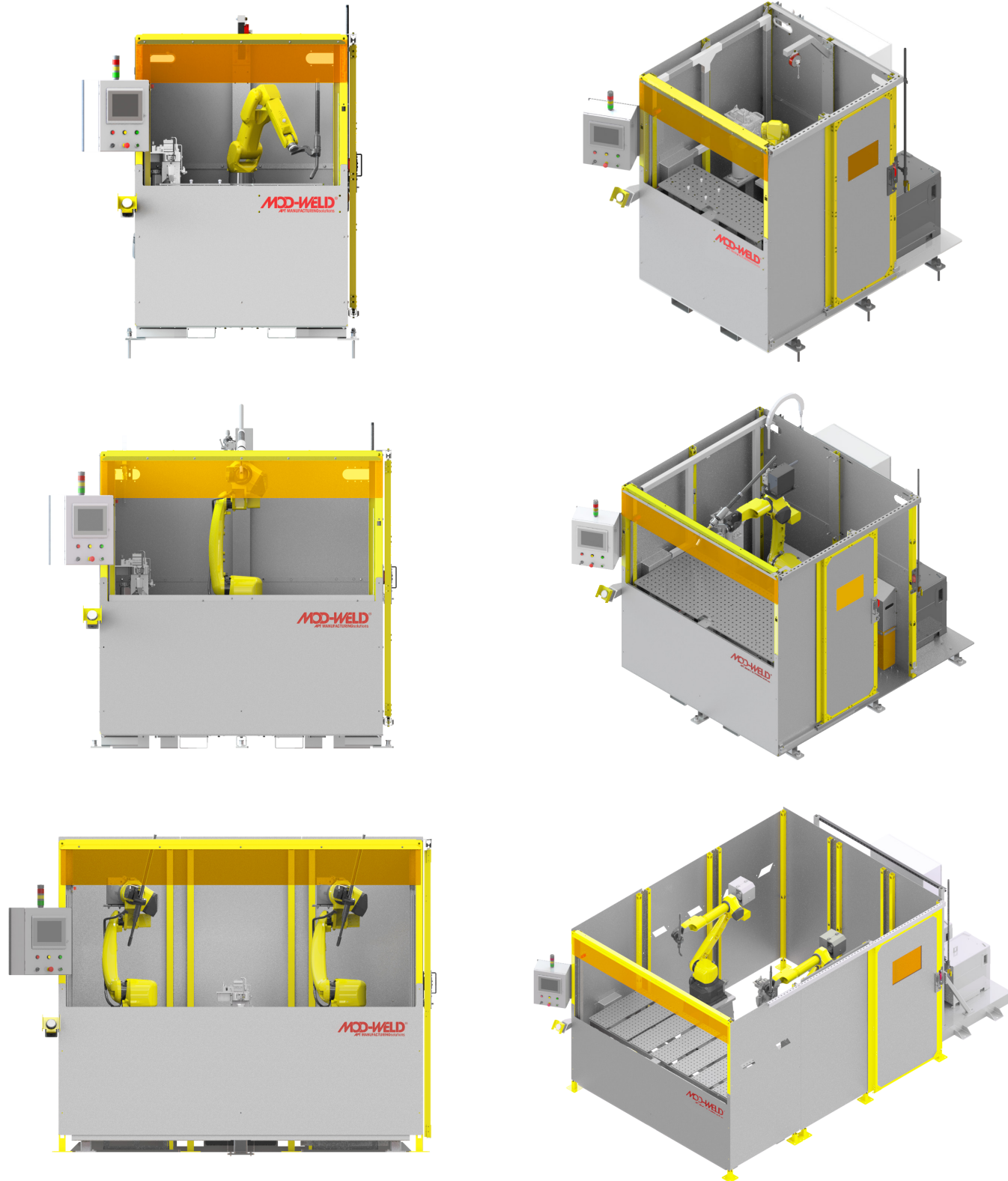*Base model is configured to weld steel (hard metal), soft metals require additional options marked with **

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MOD-WELD
FEATURES & SPECS

MOD-WELD Single Station Fixed Wide Table Specs				Power Supply Choice		
Exclusive with **FANUC** Robot					Fronius	Miller
System Model	SSFWT-48-AM50	SSFWT-72-AM100	SSFWT-96-AM120		**Fronius 400**	**Miller 350**
6-axis robot	ARC Mate 50*i*D	ARC Mate 100*i*D	ARC Mate 120*i*D	Power Supply	TPS/i-400	Auto-Continuum™ 350
Robot Reach	36"	57"	72"	Main Voltage	200-230V / 380-460 3-PH	230-575 V 3-PH
Robot Power	480VAC 3PH 60AMP			Torch	22.5 degree torch angle	
Robot Programming	Teach Pendent Only			Standard Wire Size	.035 wire	
Available I/O	8 in 8 out			Welding Type	visit fronius.com	visit millerwelds.com
Available Valve Bank Space	(4) closed center / (4) Blanks					
Operator Interface / Recipe Management	Rockwell PLC/HMI Interface					
Cell Footprint	60" x 90"	84" x 102"	108" x 114"			
Table Work Space	24" x 48"	36" x 72"	48" x 96"			
Table Hole size	16mm Dia 2" x 2" Hole Pattern					

Additional Options & Accessories

Part Number	**Part Description**		**Description**	**Description**
HWST	Heavy Weld Seam Track Software	**HHT** (in addition to the robot torch)*	FHHT - Fronius hand held torch	MHHT - Miller hand held torch
Custom Weld Fixtures	Send Drawings for Quote	Power Supply Upgrade*	TPS/i-500 and 600	Auto-Continuum™500
ABIO-8	Additional Allen Bradley I/O, 8 in 8 out	**COOLER** *	Fronius Chiller	Miller Chiller
SY7301-5U1-NA	Additional 3 position closed center valve	**SRVT** (Servo Torch)*	Fronius Push/Pull Ready System	FANUC Servo w/ Binzel Gun
MW-48-EX-HOOD	48" Exhaust Hood with 8" duct	**CTRM** (Auto Reamer)	Fronius	Tregaskiss
MW-72-EX-HOOD	72" Exhaust Hood with 8" duct	**Pulse**	Weld Process Pulse	
MW-96-EX-HOOD	96" Exhaust Hood with 8" duct			
RANC	Robotic auto nozzle cleaner, wire cut, spatter removal, & spatter spray			

Base model is configured to weld steel (hard metal), soft metals require additional options marked with *
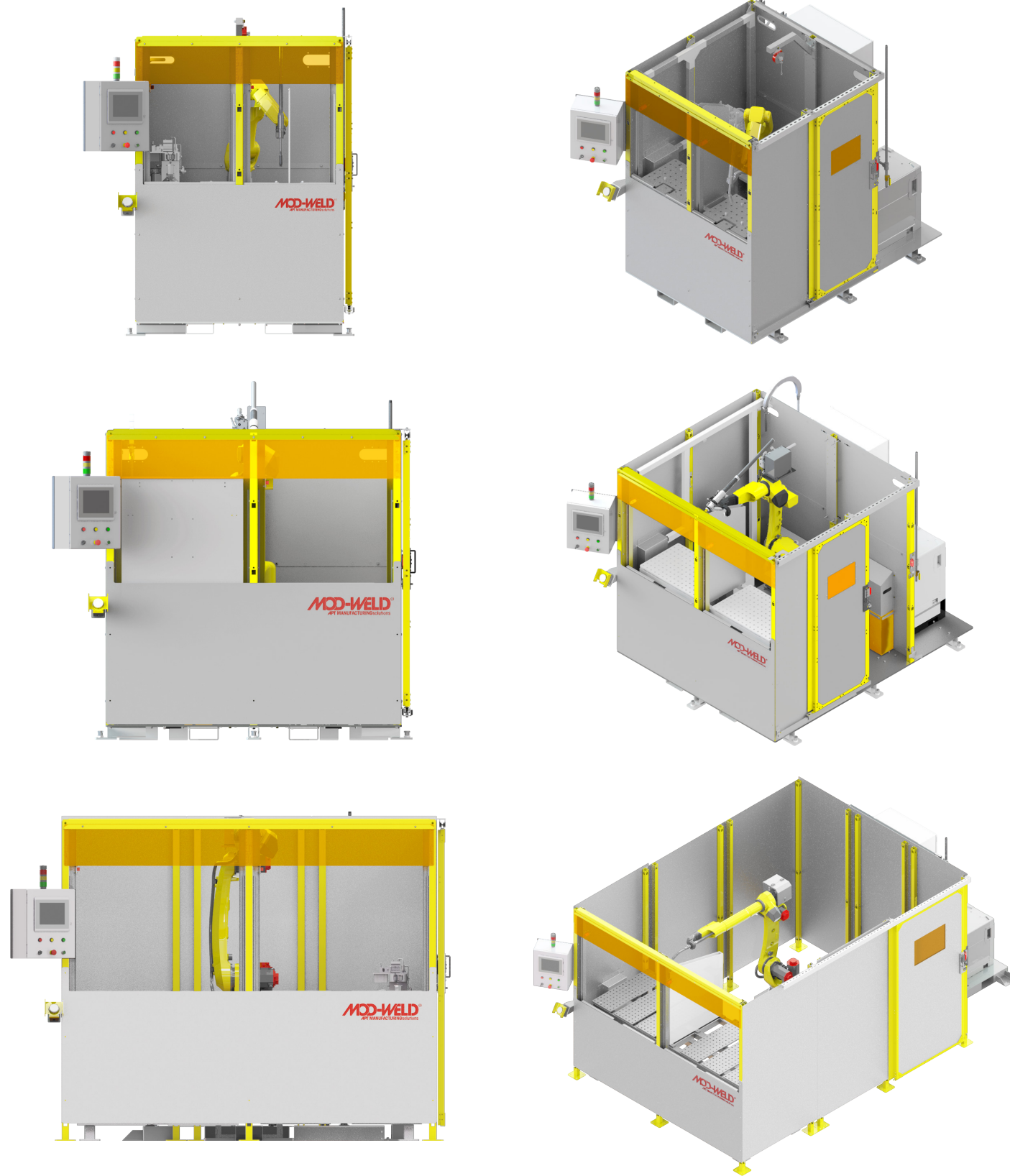
The fixed table allows the operator to load the parts directly into their fixture as the robot waits in a safe position for the safety door to close before welding.

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MOD-WELD
FEATURES & SPECS

MOD-WELD Dual Station Fixed Table Specs				Power Supply Choice		
Exclusive with **FANUC** Robot					*Fronius*	*Miller*
System Model	**DSFT-48-AM50**	**DSFT-72-AM100**	**DSFT-96-AM120**		**Fronius 400**	**Miller 350**
6-axis robot	ARC Mate 50*i*D	ARC Mate 100*i*D	ARC Mate 120*i*D	**Power Supply**	TPS/i-400	Auto-Continuum™350
Robot Reach	36"	57"	72"	**Main Voltage**	200-230V / 380-460 3-PH	230-575 V 3-PH
Robot Power	480VAC 3PH 60AMP			**Torch**	22.5 degree torch angle	
Robot Programming	Teach Pendent Only			**Standard Wire Size**	.035 wire	
Available I/O	8 in 8 out			**Welding Type**	visit fronius.com	visit millerwelds.com
Available Valve Bank Space	(4) closed center / (4) Blanks					
Operator Interface / Recipe Management	Rockwell PLC/HMI Interface					
Cell Footprint	60" x 90"	84" x 102"	108" x 114"			
Table Work Space	2 @ 20" x 16" each	2 @ 30" x 20" each	2 @ 40" x 36" each			
Table Hole size	16mm Dia 2" x 2" Hole Pattern					

Additional Options & Accessories

Part Number	Part Description		Description	Description
HWST	Heavy Weld Seam Track Software	**HHT** (in addition to the robot torch) *	FHHT - Fronius hand held torch	MHHT - Miller hand held torch
Custom Weld Fixtures	Send Drawings for Quote	**Power Supply Upgrade***	TPS/i-500 and 600	Auto-Continuum™500
ABIO-8	Additional Allen Bradley I/O, 8 in 8 out	**COOLER ***	Fronius Chiller	Miller Chiller
SY7301-5U1-NA	Additional 3 position closed center valve	**SRVT** (Servo Torch)*	Fronius Push/Pull Ready System	FANUC Servo w/ Binzel Gun
MW-48-EX-HOOD	48" Exhaust Hood with 8" duct	**CTRM** (Auto Reamer)	Fronius	Tregaskiss
MW-72-EX-HOOD	72" Exhaust Hood with 8" duct	**Pulse**	Weld Process Pulse	
MW-96-EX-HOOD	96" Exhaust Hood with 8" duct			
RANC	Robotic auto nozzle cleaner, wire cut, spatter removal, & spatter spray			

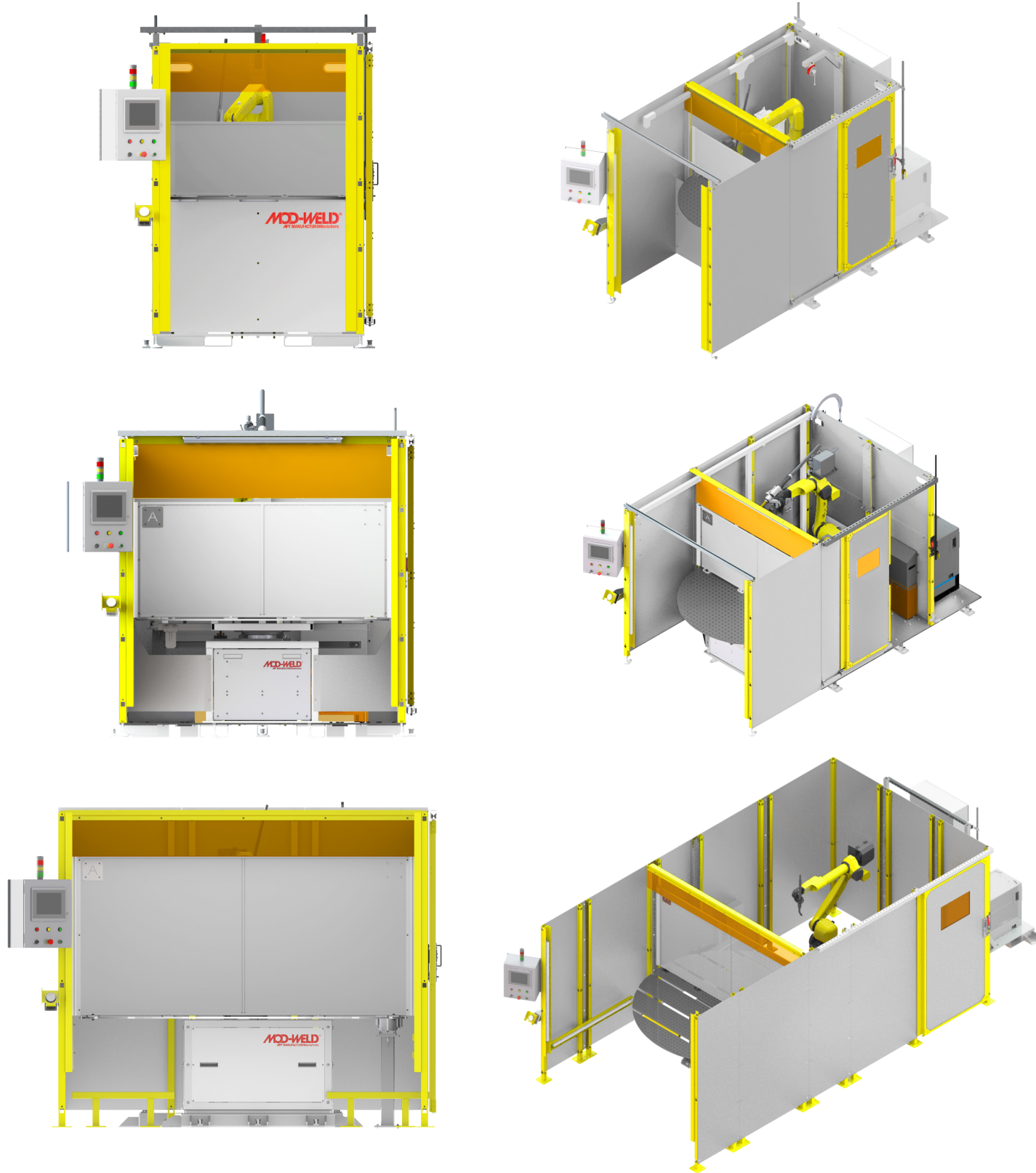*Base model is configured to weld steel (hard metal), soft metals require additional options marked with ***

The dual station fixed table allows the operator to load/unload on one fixture while the robot is safely welding on the other side.

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Robot ARC Mate Cell
Dual Station Rotary Table

MOD-WELD
FEATURES & SPECS

MOD-WELD Dual Station Rotary Table Specs				Power Supply Choice		
Exclusive with FANUC Robot					Fronius	Miller
System Model	DSRT-48-AM50	DSRT-72-AM100	DSRT-96-AM120		**Fronius 400**	**Miller 350**
6-axis robot	ARC Mate 50iD	ARC Mate 100iD	ARC Mate 120iD	Power Supply	TPS/i-400	Auto-Continuum™350
Robot Reach	36"	57"	72"	Main Voltage	200-230V / 380-460 3-PH	230-575 V 3-PH
Robot Power	480VAC 3PH 60AMP			Torch	22.5 degree torch angle	
Robot Programming	Teach Pendent Only			Standard Wire Size	.035 wire	
Available I/O	8 in 8 out			Welding Type	visit fronius.com	visit millerwelds.com
Available Valve Bank Space	(4) closed center / (4) Blanks					
Operator Interface / Recipe Management	Rockwell PLC/HMI Interface					
Cell Footprint	60" x 90"	84" x 102"	108" x 114"			
Table Work Space	15" x 42"	27" x 66"	39" x 90"			
Table Hole size	16mm Dia 2" x 2" Hole Pattern					

Additional Options & Accessories

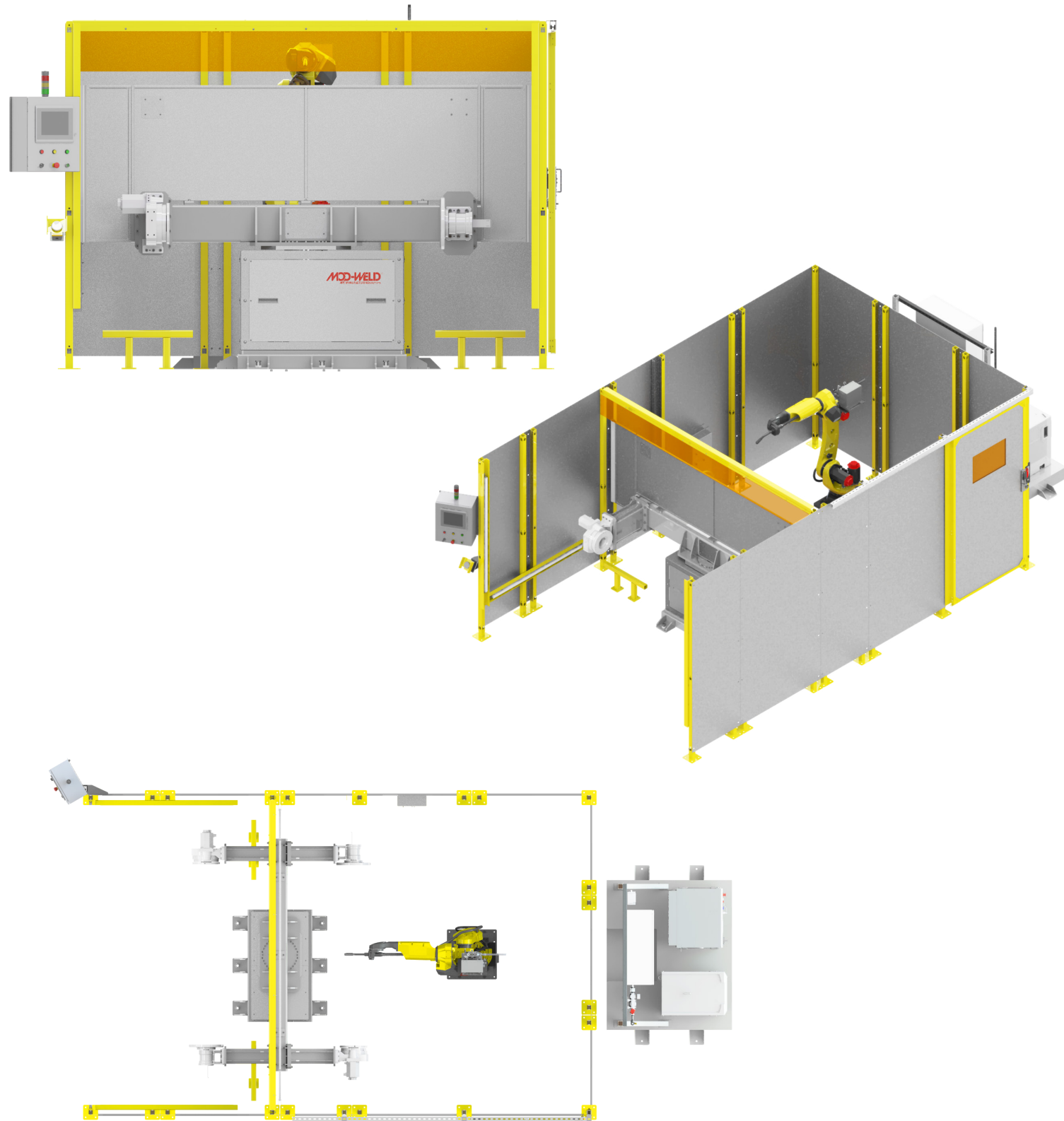| Part Number	Part Description		Description	Description
HWST	Heavy Weld Seam Track Software	**HHT** (in addition to the robot torch) *	FHHT - Fronius hand held torch	MHHT - Miller hand held torch
Custom Weld Fixtures	Send Drawings for Quote	Power Supply Upgrade*	TPS/i-500 and 600	Auto-Continuum™500
ABIO-8	Additional Allen Bradley I/O, 8 in 8 out	**COOLER ***	Fronius Chiller	Miller Chiller
SY7301-5U1-NA	Additional 3 position closed center valve	**SRVT** (Servo Torch)*	Fronius Push/Pull Ready System	FANUC Servo w/ Binzel Gun
MW-48-EX-HOOD	48" Exhaust Hood with 8" duct	**CTRM** (Auto Reamer)	Fronius	Tregaskiss
MW-72-EX-HOOD	72" Exhaust Hood with 8" duct	**Pulse**	Weld Process Pulse	
MW-96-EX-HOOD	96" Exhaust Hood with 8" duct			
RANC	Robotic auto nozzle cleaner, wire cut, spatter removal, & spatter spray			

Base model is configured to weld steel (hard metal), soft metals require additional options marked with *

The rotary table allows the operator to load/unload the product outside of the weld cell, then the rotary table will bring the product into the cell for welding. When the robot has completed the welds on side "A" it will rotate table and begin welding side "B"

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ROBOT ARC MATE CELL
## DUAL STATION H-FRAME

MOD-WELD
FEATURES & SPECS

MOD-WELD Dual Station H-Frame Specs			Power Supply Choice		
Exclusive with **FANUC** Robot				*Fronius*	Miller
System Model	DSHF-72-AM120	DSHF-96-ASM120		Fronius 400	Miller 350
6-axis robot	ARC Mate 120iD	ARC Mate 120iD/12L	Power Supply	TPS/i-400	Auto-Continuum™ 350
Robot Reach	72"	89"	Main Voltage	200-230V/380-4603-PH	230-575 V 3-PH
Robot Power	480VAC 3PH 60AMP		Torch	22.5 degree torch angle	
Robot Programming	Teach Pendent Only		Standard Wire Size	.035 wire	
Available I/O	8 in 8 out		Welding Type	visit fronius.com	visit millerwelds.com
Available Valve Bank Space	(4) closed center / (4) Blanks				
Operator Interface/Recipe Management	Rockwell PLC/HMI Interface				
Max outboard Servo Rotation Diameter	32"				
Floor to Center Outboard Servo	38.75"				
Cell Footprint	134" x 260"	158" x 260"			
Headstock/Tailstock Span	72"	96"			
Max Payload	1,000lbs Each Station	900lbs Each Station			

Additional Options & Accessories

Part Number	Part Description			Description	Description
HWST	Heavy Weld Seam Track Software		HHT (in addition to the robot torch)*	FHHT - Fronius hand held torch	MHHT - Miller hand held torch
Custom Weld Fixtures	Send Drawings for Quote		Power Supply Upgrade*	TPS/i-500 and 600	Auto-Continuum™ 500
ABIO-8	Additional Allen Bradley I/O, 8 in 8 out		COOLER *	Fronius Chiller	Miller Chiller
SY7301-5U1-NA	Additional 3 position closed center valve		SRVT (Servo Torch)*	Fronius Push/Pull Ready System	FANUC Servo w/ Binzel Gun
MW-48-EX-HOOD	48" Exhaust Hood with 8" duct		CTRM (Auto Reamer)	Fronius	Tregaskiss
MW-72-EX-HOOD	72" Exhaust Hood with 8" duct		Pulse	Weld Process Pulse	
MW-96-EX-HOOD	96" Exhaust Hood with 8" duct				
RANC	Robotic auto nozzle cleaner, wire cut, spatter removal, & spatter spray				

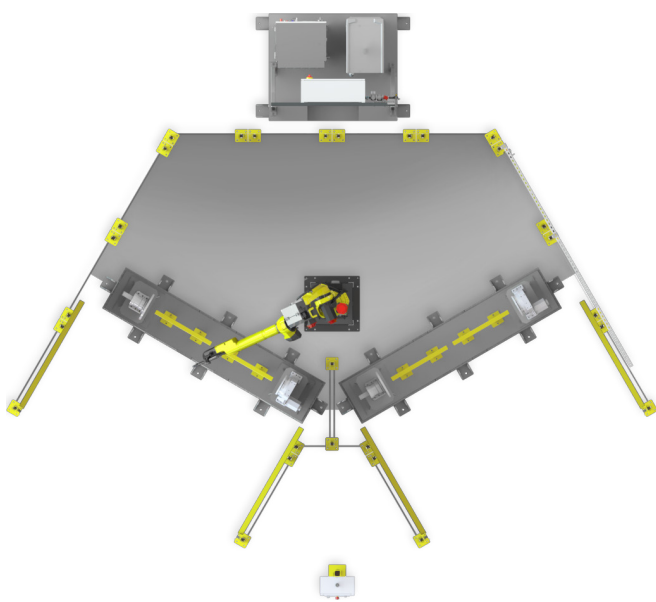*Base model is configured to weld steel (hard metal), soft metals require additional options marked with ***

The H Frame weld cell provides a robust, efficient and high payload platform for welding a wide array of high volume components.

FANUC

Miller

Fronius

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Robot ARC MATE Cell
Head Stock Tail Stock
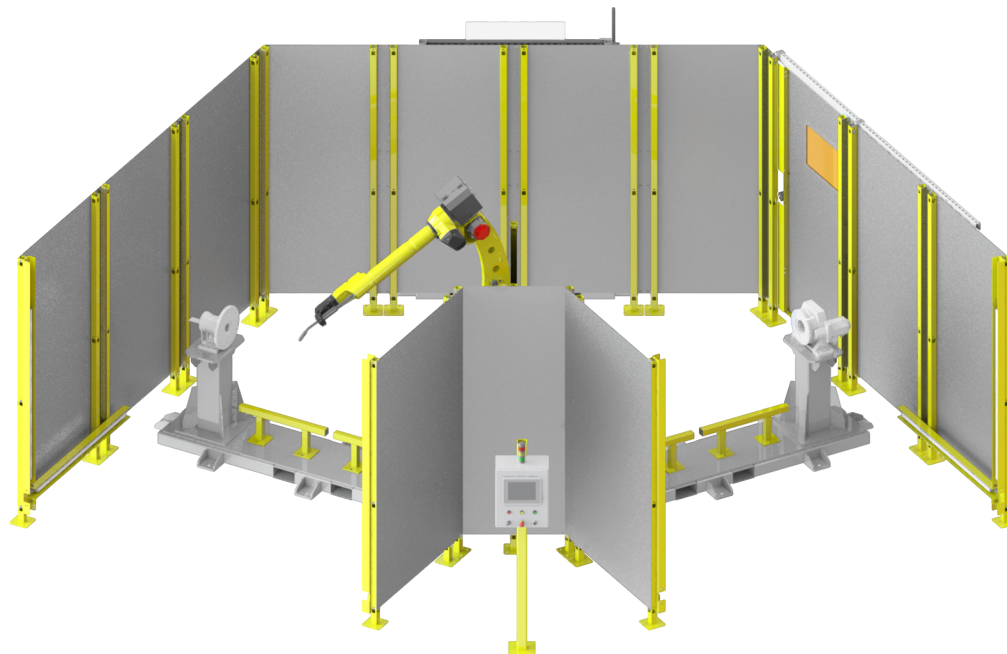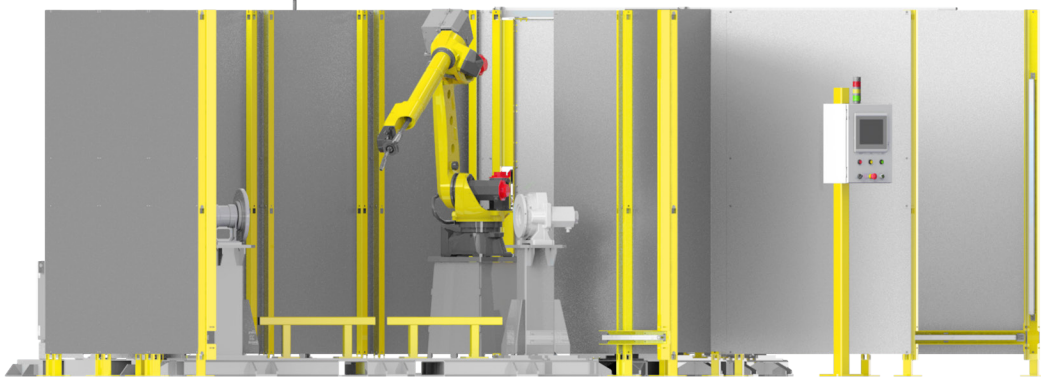
Shown above is the Dual HSTS-120-AM120

MOD-WELD
FEATURES & SPECS

MOD-WELD Head Stock Tail Stock Specs			Power Supply Choice		
Exclusive with **FANUC** Robot				Fronius	Miller
System Model	HSTS-96-AM100	HSTS-120-AM120		**Fronius 400**	**Miller 350**
6-axis robot	ARC Mate 100iD/8L	ARC Mate 120iD/12L	Power Supply	TPS/i-400	Auto-Continuum™ 350
Robot Reach	80"	89"	Main Voltage	200-230V / 380-4603-PH	230-575 V 3-PH
Robot Power	480VAC 3PH 60AMP		Torch	22.5 degree torch angle	
Robot Programming	Teach Pendent Only		Standard Wire Size	.035 wire	
Available I/O	8 in 8 out			visit fronius.com	visit millerwelds.com
Available Valve Bank Space	(4) closed center / (4) Blanks		Welding Type		
Operator Interface/Recipe Management	Rockwell PLC/HMI Interface				
Max Servo Rotation Diameter	40"				
Floor to Center Outboard Servo	40.25"				
Cell Footprint	254" X 218"	254" X 242"			
Headstock/Tailstock Span	96"	120"			
Max Payload	1,000lbs.	1,000lbs.			

Additional Options & Accessories

Part Number	Part Description		Description	Description
HWST	Heavy Weld Seam Track Software	HHT (in addition to the robot torch) *	FHHT - Fronius hand held torch	MHHT - Miller hand held torch
Custom Weld Fixtures	Send Drawings for Quote	Power Supply Upgrade *	TPS/i-500 and 600	Auto-Continuum™ 500
ABIO-8	Additional Allen Bradley I/O, 8 in 8 out	COOLER *	Fronius Chiller	Miller Chiller
SY7301-5U1-NA	Additional 3 position closed center valve	SRVT (Servo Torch) *	Fronius Push/Pull Ready System	FANUC Servo w/ Binzel Gun
MW-48-EX-HOOD	48" Exhaust Hood with 8" duct	CTRM (Auto Reamer)	Fronius	Tregaskiss
MW-72-EX-HOOD	72" Exhaust Hood with 8" duct	Pulse	Weld Process Pulse	
MW-96-EX-HOOD	96" Exhaust Hood with 8" duct			
RANC	Robotic auto nozzle cleaner, wire cut, spatter removal, & spatter spray			

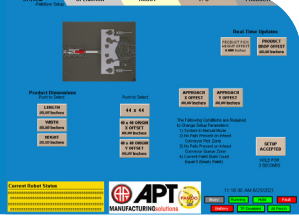*Base model is configured to weld steel (hard metal), soft metals require additional options marked with **

The headstock/tailstock weld cell is a versatile efficient set up for welding a wide array of long and large components.

FANUC   Miller.   Fronius   APT MANUFACTURINGsolutions

MATE Operator Interface

Rockwell Automation

The Rockwell controls integration on the MOD-WELD MATE series was designed with the end user in mind. The operator interface is easy-to-use, has fewer HMI control touch points, visual factory concepts & simplified maintenance and troubleshooting.
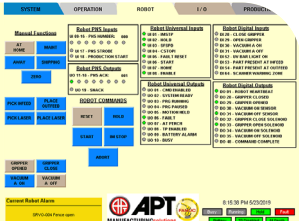
SYSTEM - These screens are used for general machine setup. A majority of the functions available have security requirements to access them. Some Functions on the System HMI screens include: VFD frequency setup, Recipe Management System, Inspection Limits, I/O Link Setup, Login, and System Security Settings.
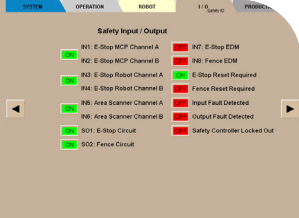
OPERATION - These screens are used for general machine operation and functionality. 3D model images are shown on the screen for ease of use. Status Indicators, Mode Control, and Manual Operations, along with Operational and Fault Messages, are displayed on these screens.

ROBOT - This screen displays all communication and I/O interface between the system PLC and robot. Users may also manually control the functions of the robot and call a specific robot program to run from this screen.

I/O - On this screen users can see all I/O within the system, its present status on/off to run diagnostics and aid in troubleshooting.

PRODUCTION - From these screens the user can view and capture production data to be used for business analytics. Recipe management and the production scheduler allow the users to edit the parameters and schedule all products the system can run.

## Controls Made Simple with Visual Factory Concepts

- The most accurate and efficient information conveyance
- 5 standard HMI screens with enhanced diagnostics
- Quick changeovers

- Simple recipe storage; easily selectable and expandable
- Password-protected levels
- Engineered with perfection

MOD-WELD Welding Fixtures

Hand Clamp & Automated

APT offers a select design service with our inhouse engineering team. Their many years of experience will provide specific fixture solutions for accuracy and repeatability.

Please contact your distributor for pricing of welding fixture solutions.
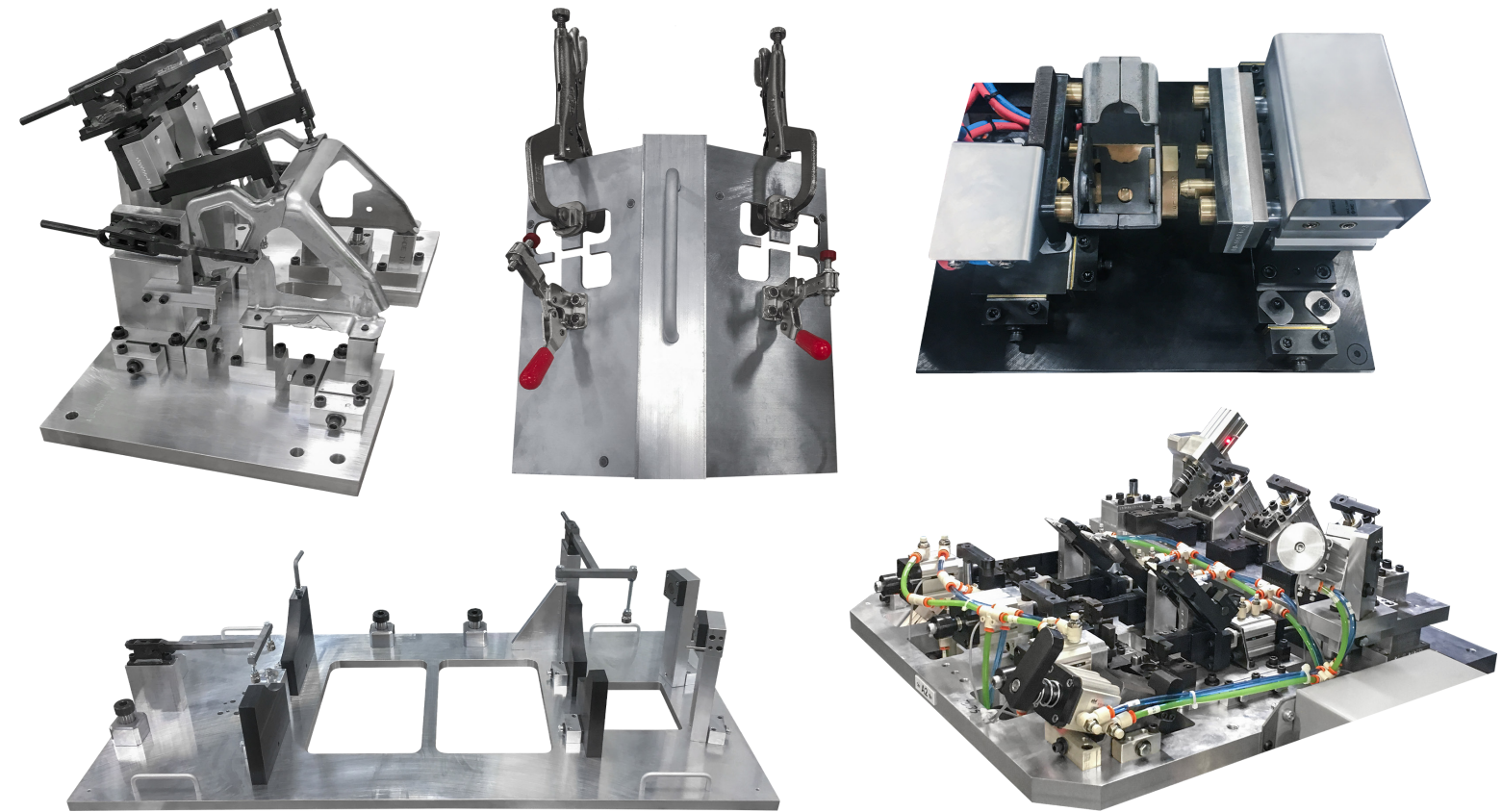
- Hardened Contact Points
- Adjustability of Locating Materials
- Veteran Design Team
- MIC 6 aluminum baseplates for light weight.
- Aluminum bronze wear details to prevent spatter from sticking.
- NAAMS style shims for adjustability of locating details.
- Part presence sensors (as required per application)
- Concept approval drawing and 3D pdf provided upon purchase and your CAD data

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APT MANUFACTURINGsolutions

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Rockwell Automation

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A3 ROBOTICS | CERTIFIED Robot Integrator

For more information visit:
aptmfg.com/welding